Coast Spas®

WORLD'S BEST BUILT SPAS®

2017 COLLECTION

A Coast Spas® Hot Tub delivers a world of new experiences, improved health and an environment that is meant to be shared with friends and family.

There are endless ways that Hot Tub ownership will make a positive impact on your life. At Coast Spas® we are passionate about what we build. Knowing that the spas we make will change the lives of their owners drives us every day to craft the highest quality product possible. Our constant innovation and advancement is motivated by knowing that what we do, and how we do it, truly makes a difference in the lives of our customers.

As you search for the spa that is perfect for you, we invite you to compare our spas to other brands and see for yourself what separates a Coast Spas® Hot Tub from the rest. You'll find that our commitment to quality, devotion to perfection and passion for hydrotherapy produces a product that can't be easily rivaled. So get excited, life is better with a Coast Spas® Hot Tub.

— The Coast Spas Family

Where stress is

WATER SOLUBLE®

Classic. Beautiful. Perfect for your Family.

TRADITIONAL SPAS

Our Traditional Spas feature the classic hot tub design that has been the popular choice of spa owners since hot tubs evolved from their cedar-barrel predecessors. Traditional Spas come standard with our advanced Hydro Cyclonic Filtration® System. This exclusive filtration system tests 83% faster and 20% more efficient at filtering spa water than skim filtration and is the only portable hot tub filtration system that is commercial grade.

Traditional Spas also come standard with Luxury Trillium SS massage jets, powerful jet pumps, unique waterfall features, Self-Cleaning Sweeper Jet, underwater light and all of the quality craftsmanship that gives our spas the advantage over the competition.

Our Traditional Spas feature a 7" Frosted Light Dome (Luxury Class), Plush Headrests, Beverage Holders, Anti-Slip Textured Floor, Ergonomic Multi-Level Seating, Large Footwells and Programmable Filtration.

SPA FEATURES STANDARD ON OUR TRADITIONAL MODELS

Color Touchscreen [Luxury Class]
Intuitive controls. A simple user interface allows quick and painless control of your spa.

Trillium Massage Jets
Elegant jets designed to effectively massage your unique muscle groups.

175 sq.ft. Hydro Cyclonic Filtration
Commercial-grade pressurized filtration. Faster and more effective than all other filtration methods.

Self-Cleaning Sweeper Jet
Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.

Extreme XL Water Diverters
Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.

Worldwide Spa Remote Ready*
The ability to control and monitor your hot tub from anywhere in the world via the internet.
* Except Classic Series

OMEGA SEATS 4 ADULTS

Water Capacity:	**946 L | 250 US Gal**
Dimensions:	**66 x 83.5 x 40 in | 167.5 x 212 x 101.5 cm**
Jets:	**Elite: 56 Jets**
Pumps:	**Elite: 10 HP**

ALPHA SEATS 5-6 ADULTS

Water Capacity:	**1046 L | 276 US Gal**
Dimensions:	**75 x 90.5 x 40 in | 191 x 229 x 101.5 cm**
Jets:	**Elite: 56 Jets**
Pumps:	**Elite: 10 HP**

ELEMENT SEATS 6 ADULTS

Water Capacity:	**1210 L | 320 US Gal**
Dimensions:	**81.5 x 81.5 x 40 in | 207 x 207 x 101.5 cm**
Jets:	**Classic: 50 Jets | Elite: 56 Jets | Luxury: 56 Jets**
Pumps:	**Classic: 8 HP | Elite: 10 HP | Luxury: 14 HP**

ZENITH SEATS 6 ADULTS

Water Capacity:	**1251 L | 330 US Gal**
Dimensions:	**81.5 x 81.5 x 40 in | 207 x 207 x 101.5 cm**
Jets:	**Classic: 50 Jets | Elite: 56 Jets | Luxury: 56 Jets**
Pumps:	**Classic: 8 HP | Elite: 10 HP | Luxury: 14 HP**

FREEDOM SEATS 6 ADULTS

Water Capacity:	**1666 L | 440 US Gal**
Dimensions:	**92 x 92 x 40 in | 234 x 234 x 101.5 cm**
Jets:	**Classic: 50 Jets | Elite: 56 Jets | Luxury: 56 / 65 Jets**
Pumps:	**Classic: 8 HP | Elite: 10 HP | Luxury: 14 / 15 HP**

APEX SEATS 7 ADULTS

Water Capacity:	**1496 L | 395 US Gal**
Dimensions:	**92 x 92 x 40 in | 234 x 234 x 101.5 cm**
Jets:	**Classic: 50 Jets | Elite: 56 Jets | Luxury: 56 / 65 / 80 Jets**
Pumps:	**Classic: 8 HP | Elite: 10 HP | Luxury: 14 / 15 / 15 HP**

XTREME PUMPS
POWERFUL | DURABLE | EFFICIENT

NORTH AMERICA

CLASSIC 50 JET	**2x 4 HP**
ELITE 56 JET	**2x 5 HP**
LUXURY 56 JET	**2x 7 HP**
LUXURY 65 JET	**3x 5 HP**

INTERNATIONAL
(SF-Super Flow Pumps)

CLASSIC 50 JET	**2x 3 HP SF**
ELITE 56 JET	**2x 5 HP SF**
LUXURY 56 JET	**N/A**
LUXURY 65 JET	**3x 5 HP SF**

HP TO BHP CONVERSION

NORTH AMERICA:	**5 HP = 7 BHP**
	4 HP = 6 BHP
	7 HP = 9 BHP
INTERNATIONAL:	**3 HP SF = 5 BHP**
	5 HP SF = 7 BHP

For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

Real Spas Have Curves.

CURVE SPAS

Our Curve Spas have changed the definition of a hot tub. Why have a conventional spa when you can own a Curve Spa by Coast Spas? The sleek and stylish raised back design gives you protection from the elements as the acrylic shell comfortably wraps you in its warmth, offering both privacy and shelter. You can watch, hear and feel the true benefits of the curved design with our Exclusive 24" Waterfall. Accent the mood with one of the many LED lighting options that will brightly illuminate this stunning water feature.

Curve Spas come standard with a pressurized commercial-grade Hydro Cyclonic Filtration System®, plush headrests, large water features, Self-Cleaning Sweeper Jet and much more.

Our Curve Spas feature a 7" Frosted Light Dome (Luxury Class), Plush Headrests, Beverage Holders, Anti-Slip Textured Floor, Ergonomic Multi-Level Seating, Large Footwells, a Luxury Filter Grate and Programmable Filtration.

SPA FEATURES STANDARD ON OUR CURVE MODELS

Color Touchscreen [Luxury Class]
Intuitive controls. A simple user interface allows quick and painless control of your spa.

Trillium Massage Jets
Elegant jets designed to effectively massage your unique muscle groups.

175 sq.ft. Hydro Cyclonic Filtration
Commercial-grade pressurized filtration. Faster and more effective than all other filtration methods.

Protective Raised Curve Back
Get shelter from the elements in addition to this stylish design feature that also serves to display the waterfall.

Self-Cleaning Sweeper Jet
Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.

Extreme XL Water Diverters
Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.

Worldwide Spa Remote Ready
The ability to control and monitor your hot tub from anywhere in the world via the internet.

Exclusive 24" Adjustable Waterfall
This continuous blade of water measures a full two feet across and is fully lit with vibrant LED Lights.

MIRAGE
CURVE — SEATS 8 ADULTS

Water Capacity: **2574 L | 680 US Gal**
Dimensions: **132 x 92 x 40 (47 at back) in**
335 x 234 x 101.5 (119.5 at back) cm
Jets: **Elite: 56 Jets | Luxury: 82 Jets**
Pumps: **Elite: 10 HP | Luxury: 15 HP**

VANTAGE
CURVE — SEATS 5 ADULTS

Water Capacity: **1196 L | 316 US Gal**
Dimensions: **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102 (119.5 at back) cm
Jets: **Elite: 56 Jets | Luxury: 56 Jets**
Pumps: **Elite: 10 HP | Luxury: 14 HP**

ZENITH
CURVE — SEATS 5 ADULTS

Water Capacity: **1249 L | 330 US Gal**
Dimensions: **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102 (119.5 at back) cm
Jets: **Elite: 56 Jets | Luxury: 56 Jets**
Pumps: **Elite: 10 HP | Luxury: 14 HP**

JOURNEY
CURVE — SEATS 6 ADULTS

Water Capacity: **1454 L | 384 US Gal**
Dimensions: **84 x 92 x 40.25 (47 at back) in**
213.5 x 234 x 102 (119.5 at back) cm
Jets: **Elite: 56 Jets | Luxury: 56 / 65 Jets**
Pumps: **Elite: 10 HP | Luxury: 14 HP / 15 HP**

RADIANCE
CURVE — SEATS 7 ADULTS

Water Capacity: **1609 L | 425 US Gal**
Dimensions: **92.5 x 92.5 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back) cm
Jets: **Elite: 56 Jets | Luxury: 56 / 65 Jets**
Pumps: **Elite: 10 HP | Luxury: 14 HP / 15 HP**

RADIANCE
CURVE LOUNGE — SEATS 6 ADULTS

Water Capacity: **1476 L | 390 US Gal**
Dimensions: **92.5 x 92 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back) cm
Jets: **Elite: 56 Jets | Luxury: 56 / 65 Jets**
Pumps: **Elite: 10 HP | Luxury: 14 HP / 15 HP**

XTREME PUMPS
POWERFUL | DURABLE | EFFICIENT

NORTH AMERICA

ELITE 56 JET	**2x 5 HP**
LUXURY 56 JET	**2x 7 HP**
LUXURY 65 JET	**3x 5 HP**
LUXURY 82 JET	**3x 5 HP**

INTERNATIONAL
(SF-Super Flow Pumps)

ELITE 56 JET	**2x 5 HP SF**
LUXURY 56 JET	**N/A**
LUXURY 65 JET	**3x 5 HP SF**
LUXURY 82 JET	**3x 5 HP SF**

HP TO BHP CONVERSION

NORTH AMERICA: **5 HP = 7 BHP**
7 HP = 9 BHP
INTERNATIONAL: **5 HP SF = 7 BHP**

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Spa Design with an Edge.

CASCADE SPAS

Years of product innovation, development and field-testing has perfected the most unique and luxurious spas in the world, the Cascade Series. For the first time ever, a vanishing (or infinity) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates two issues; water displacement from multiple bathers and the need for space-consuming skimmers.

Our Cascade Spas feature a 7" Frosted Light Dome (Luxury Class), Plush Headrests, Beverage Holders, Anti-Slip Textured Floor, Ergonomic Multi-Level Seating, Large Footwells, a Luxury Filter Grate and Programmable Filtration.

HORIZON SEATS 6-7 ADULTS

Water Capacity:	**1340 L | 354 US Gal**
Dimensions:	**83.25 x 92 x 46 (32.5 front) in** **211 x 234 x 116 (82 front) cm**
Jets:	**Elite: 47 Jets | Luxury: 61 Jets**
Pumps:	**Elite: 6.5 HP | Luxury: 11.5 HP**

PHANTOM SEATS 7 ADULTS

Water Capacity:	**1817 L | 480 US Gal**
Dimensions:	**94 x 94 x 47 (30 front) in** **239 x 239 x 119.5 (76 front) cm**
Jets:	**Elite: 47 Jets | Luxury: 61 Jets**
Pumps:	**Elite: 6.5 HP | Luxury: 11.5 HP**

CASCADE II SEATS 6-7 ADULTS

Water Capacity:	**1817 L | 480 US Gal**
Dimensions:	**92 x 101 x 47 (31 front) in** **233.7 x 256.5 x 119.5 (79 front) cm**
Jets:	**Elite: 47 Jets | Luxury: 61 Jets**
Pumps:	**Elite: 6.5 HP | Luxury: 11.5 HP**

XTREME PUMPS
POWERFUL | DURABLE | EFFICIENT

NORTH AMERICA

ELITE 47 JET	**5 HP + 1.5 HP**
LUXURY 61 JET	**2x 5 HP + 1.5 HP**

INTERNATIONAL
(SF-Super Flow Pumps)

ELITE 47 JET	**5 HP SF + 1.5 HP**
LUXURY 61 JET	**2x 5 HP SF + 1.5 HP**

HP TO BHP CONVERSION

NORTH AMERICA:	**5 HP = 7 BHP**
INTERNATIONAL:	**5 HP SF = 7 BHP**

SPA FEATURES STANDARD ON OUR CASCADE MODELS

Patented Infinity (Vanishing Edge) Edge
An Infinity Edge hot tub looks amazing, it also skims your water faster and features zero water displacement.

Exclusive 24" Adjustable Waterfall
This continuous blade of water measures a full two feet across and is fully lit with vibrant LED Lights.

Color Touchscreen [Luxury Class]
Intuitive controls. A simple user interface allows quick and painless control of your spa.

Trillium Massage Jets
Elegant jets designed to effectively massage your unique muscle groups.

175 sq.ft. Hydro Cyclonic Filtration
Commercial-grade pressurized filtration. Faster and more effective than all other filtration methods.

Protective Raised Curve Back
Get shelter from the elements in addition to this stylish design feature that also serves to display the waterfall.

Spa Fill Gauge
Filling your Cascade Spa has never been simplier. Just add water until the fill gauge shows the proper level.

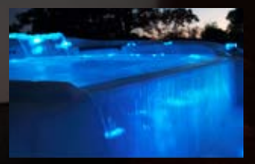
Self-Cleaning Sweeper Jet
Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.

Extreme XL Water Diverters
Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.

Worldwide Spa Remote Ready
The ability to control and monitor your hot tub from anywhere in the world via the internet.

SUPERIOR DESIGN

Infinity Edge
All Cascade Series Hot Tubs have our patented infinity edge design. These are the only portable hot tubs that have a vanishing edge feature.



Largest Skimmer
Functional and beautiful. The Cascade Series Vanishing Edge is also the most efficient skimmer on a hot tub.

The Perfect Level
Zero Water Displacement. No matter how many people you have in your Cascade Series Spa, the water level will always stay the same.

No Filter Grate
Cascade Spas are the only spas in the world that have no "bobbing skimmers" and no filter grate.

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Just Keep Swimming.

WELLNESS SWIM SPAS

The Wellness Health and Swim Spa series has been developed with the sole objective to bring together all the health benefits that can be obtained by exercise, massage therapy and swimming. All built into one beautiful product that is perfect for you and your family to enjoy year-round.

Water resistance has long been proven to be a superior medium for strength, cardio and endurance training. Owning a Wellness Spa provides an experience that is so enjoyable that you'll find it easy to maintain your new healthy lifestyle by simply spending time in your new Wellness Spa each and every day. Our Swim Spas have powerful swim resistance jets, stationary hydrotherapy seats and come equipped to connect resistance exercise bands, row bars and swim tether. Enjoy the freedom of having a superior aquatic gym in the privacy of your backyard.

SPA FEATURES **STANDARD ON OUR WELLNESS MODELS**

Patented Infinity (Vanishing Edge)
An Infinity Edge hot tub looks amazing, it also skims your water faster and features zero water displacement. (Infinity & Infinity Ultra only)

Trillium Massage Jets
Elegant jets designed to effectively massage your unique muscle groups.

175 sq.ft. Hydro Cyclonic Filtration
Commercial-grade pressurized filtration. Faster and more effective than all other filtration methods.

Spa Fill Gauge
Filling your Cascade Spa has never been simplier. Just add water until the fill gauge shows the proper level. (Infinity & Infinity Ultra only)

Extreme XL Water Diverters
Divert the flow of water to specific seats in your spa. Easy to both grip and turn with it's unique large shape.

Worldwide Spa Remote Ready
The ability to control and monitor your hot tub from anywhere in the world via the internet.

XTREME PUMPS
POWERFUL | DURABLE | EFFICIENT

NORTH AMERICA

WELLNESS II PARTY	**2x 4 HP**
WELLNESS II L	
PLAY	**1x 4 HP + 1x 5 HP**
PERFORMANCE	**2x 4 HP + 1x 3 HP**
PERFORMANCE PLUS	**4x 4 HP**
WELLNESS INFINITY	**3x 4 HP**
WELLNESS INFINITY ULTRA	
BASE	**2x 4 HP + 1x 5 HP**
LOADED	**3x 4 HP + 1x 5 HP**
WELLNESS IV	**5x 4 HP**

INTERNATIONAL
(SF-Super Flow Pumps)

WELLNESS II PARTY	**2x 5 HP SF**
WELLNESS II L	
PLAY	**2x 5 HP SF**
PERFORMANCE	**3x 5 HP**
PERFORMANCE PLUS	**4x 5 HP SF**
WELLNESS INFINITY	**3x 5 HP SF**
WELLNESS INFINITY ULTRA	
PERFORMANCE	**3x 5 HP SF**
PERFORMANCE PLUS	**4x 5 HP SF**
WELLNESS IV	**5x 5 HP SF**

HP TO BHP CONVERSION

NORTH AMERICA:	**4 HP = 6 BHP**
	5 HP = 7 BHP
	7 HP = 9 BHP
INTERNATIONAL:	**3 HP SF = 5 BHP**
	5 HP SF = 7 BHP

WELLNESS II PARTY

Water Capacity: **5320 L | 1405 US Gal**
Dimensions: **151 x 90 x 53 in | 384 x 229 x 135 cm**
Jets: **31 Jets, 2 River Jets**

WELLNESS II L

Water Capacity: **5000 L | 1321 US Gal**
Dimensions: **151 x 90 x 53 in | 384 x 229 x 135 cm**
Jets: **Play: 16 Jets, 1 River Jet**
Performance: 25 Jets, 2 River Jets
Performance Plus: 31 Jets, 3 River Jets

WELLNESS INFINITY

Water Capacity: **5190 L | 1371 US Gal**
Dimensions: **161 x 90 x 53 in | 408 x 229 x 135 cm**
Jets: **33 Jets, 3 Swim Resistance Jets**

WELLNESS INFINITY ULTRA

Water Capacity: **7550 L | 1994 US Gal**
Dimensions: **207 x 88.5 x 51 in**
525 x 225 x 132 cm
Jets: **Performance: 46 Jets, 3 River Jets**
Performance Plus: 52 Jets, 3 River Jets

WELLNESS IV

Water Capacity: **9600 L | 2536 US Gal**
Dimensions: **229 x 88.5 x 52 in**
582 x 225 x 132 cm
Jets: **59 Jets, 3 River Jets**

For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

Add Water. Plug In. Enjoy.

PATIO SPAS

The Coast Spas® Patio Series has everything you need to get into hot water. These premium spas are made with the same high quality craftsmanship that you find in a full sized Coast Spas Hot Tub, but smaller to allow them to fit where our larger models won't. Just plug these stunning spas into your household outlet, fill with water and start enjoying.**

Whether installed on your patio, inside your house or at your summer home, the simplicity of our Patio Series allows you to get all the enjoyment from a full sized spa without any of the wiring or space issues**. Pick up yours today at any of our authorized dealers and begin getting the most from your relaxation time.

Our Patio Spas feature an Underwater Safety Light, Plush Headrests*, Beverage Holders, Anti-Slip Textured Floor, Ergonomic Seating and Programmable Filtration.

ARUBA

SEATS 4 ADULTS

Water Capacity: **681 L | 180 US Gal**
Dimensions: **59.5 x 83 x 30.5 in | 151 x 212 x 77.5 cm**
Jets/Pump: **21 Jets | 1.5 HP Pump**

ISLANDER

SEATS 5 ADULTS

Water Capacity: **1003 L | 265 US Gal**
Dimensions: **76.5 x 76.5 x 30 in | 194 x 194 x 76 cm**
Jets/Pump: **21 Jets | 1.5 HP Pump**

SEABREEZE

SEATS 5 ADULTS

Water Capacity: **1003 L | 265 US Gal**
Dimensions: **76 x 76 x 36 in | 192 x 192 x 92 cm**
Jets/Pump: **21 Jets | 1.5 HP Pump**

TUBLICIOUS

SEATS 2 ADULTS

Water Capacity: **500 L | 132 US Gal**
Dimensions: **53.5 x 91 x 30.5 in | 136 x 231 x 77.5 cm**
Jets/Pump: **14 Jets | 1.5 HP Pump**

HYDRO CYCLONIC FILTRATION® SYSTEM

NEW FOR 2017 ON PATIO SPAS

Commercial-Grade Pressurized Filtration

50 sq ft Hydro Cyclonic Filtration is now available on all Patio models.*

SPA FEATURES

STANDARD ON OUR PATIO MODELS

Just Plug It In. No wiring required.**
Patio Spas are ready to be enjoyed. Just fill with water, plug in and you'll be in hot water in no time.

EXA Premium Massage Jets
Take on your sore and tense muscles with EXA Hydrotherapy Massage Jets.

Easy Grip Air Controls
Allows you to set/adjust the air to water ratio for your massage jets.

Digital Control Panel
Easily navigate through your spa's functions with the included push button control panel.

Designer Water Diverter with Volcano Jet
Easily change the amount of water flowing to different areas of your hot tub.

Handrail Waterfall
Optional Feature. A stunning low profile grab bar and handrail that doubles as a beautiful waterfall.

XTREME PUMPS
POWERFUL | DURABLE | EFFICIENT

NORTH AMERICA

14 JET **1.5HP Smart Pump**
21 JET **1.5HP Smart Pump**

INTERNATIONAL

(*SF-Super Flow Pumps*)

14 JET **1.5HP Smart Pump**
21 JET **1.5HP Smart Pump**

HP TO BHP CONVERSION

NORTH AMERICA: **1.5 HP = 3 BHP**
INTERNATIONAL: **1.5 HP = 3 BHP**

OPTIONAL FEATURES*

PURIFICATION
- O3 One Advanced Ozone System
- Crystal Clear Ozone Contact Chamber
- Micro 24/7 Circulation Pump

AUDIO OPTIONS
- iTray *(MP3 Player)* Docking Station w/ Dual Speakers
- Add additional two (2) speakers.

MASSAGE OPTIONS
- Air Blower with 18 Additional Jets
- Handrail Waterfall

COVER OPTIONS
- Upgrade to 5 x 3" Tapered Energy Saver Cover
- 5 x 3" Cover Color Upgrade *(Black, Rust or Tan)*

LIGHTING
- Multicolor Safety Light Upgrade
- Waterline Perimeter LED Lighting

INSULATION
- Partial Foam Insulation
- Full Foam Insulation

* Excludes Tublicious

*Headrests not available on Islander and Seabreeze Models.
** Plug-In (no wiring) is only available for North American Customers with standard outlets.

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Please read our disclaimer on the back cover of this brochure.

Throw Away Your Age-Defying Beauty Creams.

SILK SPAS™

MicroSilk® is a revolutionary skin treatment system that uses oxygen to stimulate collagen production in your skin. Your skin's natural collagen production gradually subsides as you age. This reduction in collagen levels leads to the thinning of your skin which causes fine lines, wrinkles and the appearance of age spots.

Exposing your skin to MicroSilk® for just 20 minutes a day will re-stimulate past collagen levels leaving your skin looking smooth and beautiful and removing years from your appearance.

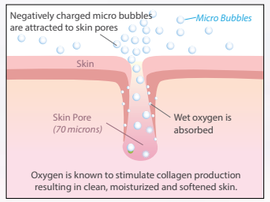
For those who suffer from Ichthyosis, Psoriasis, Eczema and other skin conditions, consider a Silk Spa. A Silk Spa is a portable, personal spa that can placed in very small spaces or indoors. This is the popular choice for those who require regular MicroSilk® treatment for their skin condition(s).

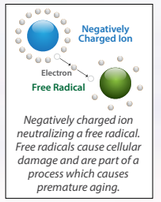
One of the Most Advanced Skin Rejuvenation Systems in the World.

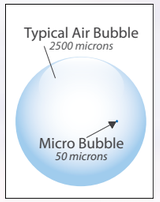
Now Available in a Hot Tub.

MicroSilk® and the MicroSilk logo are trademarks or registered trademarks owned by Jason International, Inc.

THE SCIENCE OF MICROSILK®







TREATS SKIN CONDITIONS:

- Ichthyosis
- Psoriasis
- Eczema
- Scar Tissue Reduction
- Irritated or Flaking Skin

HEALTH BENEFITS:

- Removes impurities from pores
- Plumps and hydrates skin
- Energizes skin cells
- Kills bacteria
- Promotes tissue healing
- Improves serotonin levels

MICROSILK®

SILK SPA

Seating:	**2 Adults**
Capacity:	**500 L | 132 US Gal**
Dimensions:	**53.5 x 91 x 30.5 in**
	136 x 231 x 77.5 cm
Jets / Class:	**6 Jets**
Pump:	**1.5 HP + MicroSilk**

MICROSILK®

OMEGA

Seating:	**4 Adults**
Capacity:	**946 L | 250 US Gal**
Dimensions:	**66 x 83.5 x 40 in**
	167.5 x 212 x 101.5 cm
Jets / Class:	**Elite: 32 Jets**
Pump:	**4 HP + MicroSilk®**

MICROSILK®

ALPHA

Seating:	**5 - 6 Adults**
Capacity:	**1046 L | 276 US Gal**
Dimensions:	**75 x 90.5 x 40 in**
	191 x 229 x 101.5 cm
Jets / Class:	**Elite: 32 Jets**
Pump:	**4 HP + MicroSilk®**

MICROSILK®

ELEMENT

Seating:	**5 Adults**
Capacity:	**1210 L | 320 US Gal**
Dimensions:	**81.5 x 81.5 x 40 in**
	207 x 207 x 101.5 cm
Jets / Class:	**Elite: 32 Jets**
Pump:	**4 HP + MicroSilk®**

MICROSILK®

ZENITH

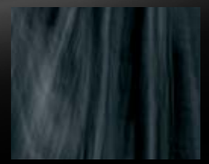
Seating:	**6 Adults**
Capacity:	**1251 L | 330 US Gal**
Dimensions:	**81.5 x 81.5 x 40 in**
	207 x 207 x 101.5 cm
Jets / Class:	**Elite: 32 Jets**
Pump:	**4 HP + MicroSilk®**

MicroSilk® and the MicroSilk logo are trademarks or registered trademarks owned by Jason International, Inc.

SHELL ACRYLIC COLORS

We offer only the finest acrylic material available. Backed by multiple layers of Owens Corning® fiberglass and structually enforced with angle iron, our acrylic shells are built to last a lifetime. We offer many elegant colors and textures that will stay vibrant for the life of your spa. Our acrylic is also UV resistant and made to endure even the most extreme environments.

STERLING SILVER


PEARL SHADOW

CAMEO

STORM CLOUD

SNOW WHITE

PREMIUM ACRYLIC COLORS

Our Premium Acrylic Colors have the most stunning combination of colors and designs. Like your fingerprint or a snowflake, no two are alike. Make your hot tub 100% unique with our selection of premium acrylic shell colors.

DEEP WATERS

TUSCAN SUN

MIDNIGHT CANYON

INCA GOLD

Cascade II and Mirage Curve models are only available in Sterling Silver, Midnight Canyon and Tuscan Sun. Color swatches printed appearance may be different from actual color. Colors are subject to change. Please check with your local authorized Coast Spas dealer for current details.

LUXURY SLATE CABINETS

Our exclusive Luxury Slate Cabinets are handcrafted and custom molded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.

DESERT SAND SLATE

MOUNTAIN GREY SLATE

OBSIDIAN SLATE

STONE BROWN

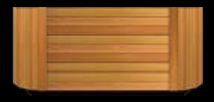
LIT SLATE CORNERS
Make a statement with custom Lit Slate Corners on your Coast Guard Synthetic or Luxury Slate Cabinet finish. Lit Slate Corners are both durable and a bold beautiful look on any hot tub. Available in colors to match.

Colors are subject to change and may not be available on all spa models. Please check with your local authorized Coast Spas dealer for current details.

CEDAR & SYNTHETIC CABINETS

A full choice of beautiful cabinets to add the finishing touch to your custom spa. Choose between our premium-grade Canadian Cedar, or durable Coast Guard Synthetic Cabinets. All the materials that we offer to finish your hot tub exterior are of the highest quality, chosen to preserve the beauty of your spa for years to come.

Canadian Cedar


REDWOOD CEDAR

GREY CEDAR

BLACK CEDAR

UNSTAINED CEDAR

CLEAR SATIN CEDAR

Durable Coast Guard Synthetic with Carbon Fiber Corners

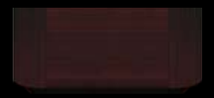
CHESTNUT SYNTHETIC

GREY SYNTHETIC

BLACK SYNTHETIC

COASTAL SMOKE

Durable Coast Guard Synthetic


CHESTNUT SYNTHETIC

GREY SYNTHETIC

BLACK SYNTHETIC

OBSIDIAN DISPLAY PANEL
With a glance outside see that your Coast Spas Hot Tub is powered up and ready for enjoyment. A lit power indicator is constantly lit while the spa has power. When in operation the multi colored logo appears and displays the same color as the lights in your hot tub.

CARBON FIBER CORNERS

New Carbon Fiber Corners are not only aesthetically beautiful but are also one of the most rugged and resilient corners available on a hot tub. Made using layers of composite material and hand-finished in a variety of colors to match your synthetic selection. At night, when the spa is no longer in use, the integrated photo sensor automatically triggers a glowing soft white light from the corner light strips. Carbon Fiber Corners transform the exterior of your spa giving it a luxurious and bold presence in your backyard.

Carbon Fiber Corners can be added to any of our Synthetic cabinet finishes and features a unique lighting system. The 9" wide cabinet boards are exclusive to Coast Spas and have a unique mounting system that allows for effortless "snap-on/off" removal and re-installation of the cabinet panels.

If your spa is equipped with an Extreme Lighting Package and Carbon Fiber Corners - the three horizontal light strips will illuminate in the same shade as the interior spa lighting color that you have selected.

Coastal Smoke Cabinet with Lit Carbon Fiber Corners and Obsidian Display Panel.

For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

True Commercial-Grade Pressurized Filtration.

HYDRO CYCLONIC FILTRATION® SYSTEM

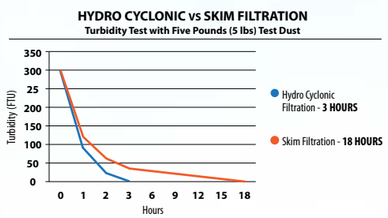
In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub, so why would you accept anything less for your family? Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area.

Without a pressurized system, once the water flow to the filter subsides the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. To address this problem Coast Spas developed the Hydro Cyclonic Filtration® System. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area.

We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on all of our spas. You can rest easy knowing that your spa will have the best filtration system available.

HYDRO CYCLONIC PRESSURIZED FILTER CANISTER

Accessed from outside of the spa water.



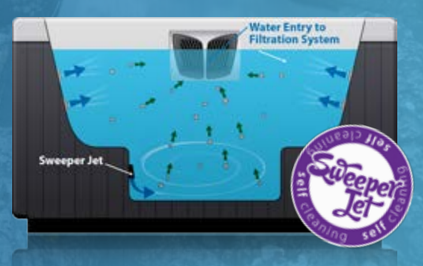
BENEFITS OF HYDRO CYCLONIC FILTRATION

- **No Dirty Filter Sitting in the Hot Tub Water with Bathers.**
- **Captured Contaminants will Not Re-Enter the Spa Water.**
- **20% More Efficient than Skim Filtration Systems**
- **83% Faster Than Skim Filtration Systems**
- **175 sq.ft. Filter Cartridge, the Largest Available in a Hot Tub.**

SELF-CLEANING SWEEPER JET

It is inevitable that dirt, sand and other debris will find it's way into your hot tub. It can be brought in on your feet, blow in by the wind or simply fall from the trees or a structure above. Regardless of how it got into your hot tub, the last thing you want is for it to stay in your water - collecting over time on the floor of your spa.

Our Self-Cleaning Sweeper Jet is activated during the filtration cycle and blasts the collected dirt, sand and other debris off the floor to where it can be drawn into the filtration system. It's incredible how something so small could make such a difference to your hot tub enjoyment.



WATER PURIFICATION SYSTEMS

O3 ONE ADVANCED OZONE SYSTEM

Ozonators produce energetic oxygen or "ozone" that oxidizes foreign contaminants, and the additional ozone produced by the O3 One Advanced Ozone System allows for contaminants to be removed from your spa water faster. This results in less chemical usage and clearer water.

CRYSTAL CLEAR PURIFICATION CHAMBER®

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (before converting back to oxygen) thus drastically increasing its efficiency.

ECOCLEAN® SALT WATER GENERATOR

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of bromine reduces the amount of sanitizers needed for spa operation.

ECOCLEAN® UV STERILIZER

The Ecoclean® UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99.9 percent of all bacteria that is exposed to it.

Monitor and Control Your Hot Tub From Anywhere.

REMOTE SPA CONTROL

Adjust water temperature, set filter cycles, activate jets, toggle lights (on and off) and even sync your spa clock with a touch of a button.

Remote Spa Control by Coast Spas is a new and innovative app that gives you remote control of your Coast Spa® via your smartphone or tablet from anywhere in the world. All you need is a internet connection and you can see exactly what your spa is doing at any time.*

Available on the App Store

ANDROID APP ON Google play

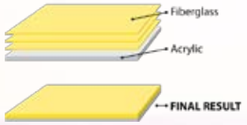
* Your Spa is must be installed within range of your home wifi network for the Worldwide Remote Application to function. A yearly subscription fee is required after the first year. Check with your local Coast Spas Dealer for additional information.

Built with the Strength of the Pink Panther.

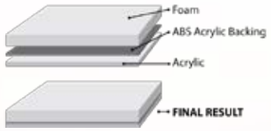
THE INDUSTRY'S STRONGEST SHELL

Your hot tub starts its life as a sheet of premium acrylic. It is then heated and vacuum-formed to take on the shape of a hot tub and at this point the acrylic is fragile and flexible. The acrylic shell is then moved to be reinforced using high-grade Owens Corning® fiberglass. A team of specialists start by applying several layers of fiberglass to the shell, then use rollers to compress those layers together. Steel angle iron is then placed onto those first compressed layers for additional support in specific structural areas. Additional layers of Owens Corning® fiberglass are then added (up to 12 layers or more are typical for an average-size Coast Spas Model) and compressed again, by hand, to complete the shell.

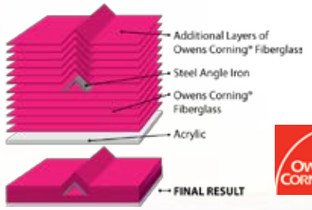
COMPETITION SHELL #1



COMPETITION SHELL #2



COAST SPAS SHELL



WHY DOES SHELL STRENGTH MATTER?

Your Hot Tub or Swim Spa shell is not just one of the most expensive components of your spa, but also the only piece that can never be replaced. If your hot tub cracks, there is no real avenue for structural repair - and your hot tub will no longer be able to be used. Your spa shell is responsible for containing a large volumes of water that has a significant amount of weight. This weight is constantly applying immense pressure to your shell and its integrity has to hold even when faced with environmental fluctuations in temperature and humidity. Ensure your next hot tub has the strength and durability of multi-layer Owens Corning Fiberglass and steel reinforcement.

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Xtreme Power When You Need It.

XTREME PUMPS

POWERFUL | DURABLE | EFFICIENT

Meet the Coast Spas Xtreme Line of Jet Pumps. From the fan-cooled Monster Flow 7HP pump to the 1.5HP Smart Flow pump, all are designed to push the maximum allowable pressure through to our specially designed Luxury Trillium Massage Jets. During the filtration cycle, our Xtreme pumps will run on an ultra low voltage (1.2Amps for 5HP Super Flow Pumps) and at one third the RPM (3450 high / 1150 low).

Programmable filtration cycles allow you to control when, and for how long, your jet pumps activate to purge your hot tub of debris. During the programmed filtration time, your hot tub pumps will consume about as much power as your backyard aquarium pump.

VERSUS 24 HOUR CIRCULATION PUMPS

Many hot tubs use a 24 Hour Circulation Pump or "circ" pump that will run 24/7 to constantly circulate the water in your hot tub. Circ pumps are touted as being a cost-saving feature due to their small size and low power draw. It is true that circulation pumps use less energy (0.7amps compared to 1.2amps for Coast Spas' 5HP Super Flow) however, instead of running at an average of 8 hours per day (Coast Spas' programmable filtration), they're running continuously 24 hours a day, 7 days a week.

THE COST OF CIRCULATION VS. JET PUMP FILTRATION

See the the chart (right) showing energy requirements and pump specifications for both Coast Spas' 5HP Super Flow Pump and a standard Circulation Pump.

Calculations are produced in an equal environment for each system with a set temperature of 102 degrees Fahrenheit. The energy usage and cost above does not factor in the energy required to heat the spa (for both Circ and Non-Circ Systems). Factors that can affect the energy cost (for both systems) are: Volume of spa (water capacity), set temperature, frequency of use, ambient temperature and cost of KWH.

PUMP STYLE	COAST SPAS SUPER FLOW (5HP 2 SPEED 56 FRAME PUMP)	CIRCULATION PUMP (48 FRAME)
Revolutions Per Min (HI - LOW)	3450 / 1150	1725 / 1425
Electrical Voltage (Volts)	230	230
Electrical Currents (Amperage)	1.2	0.7
Power in Watts	276	161
Average Usage per Day (Hours)	8	24
Total Watts Hour Per Day	2208	3864
Total Watts Hour Per Month	71.22	124.65
Operating Costs Per Month	$19.14	$40.19

OVER A DECADE OF CERTIFIED QUALITY

ISO 9001:2008 certification is the highest internationally recognized quality standard for manufacturing. Extensively reviewed yearly by independent audits, Coast Spas is proud to have maintained ISO certification since 2000.

Ensure that your next hot tub or swim spa has ISO 9001:2008 quality certification and rest easy knowing that your spas' quality is not only surface deep.

ISO 9001:2008
Quality Management Systems
Système de Qualité
www.ca.sgs.com

OUR SUPERIOR PRE-SHIPMENT TESTING

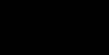
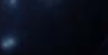
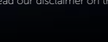
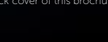
Regardless of the environmental conditions, your hot tub needs to run flawlessly 24 hours per day, everyday - for years. For this reason alone, quality remains one of the most important criteria for hot tub buyers.

Before your hot tub leaves our factory it is filled with water and put through a series of diagnostic, endurance and durability tests. Only after successful completion of our rigorous testing is the spa allowed to continue through production. After being hand-detailed, cleaned and polished - all spas then undergo a final round of evaluation to ensure all workmanship, equipment and construction is consistant with our stringent standards.

QUALITY SHALL, IN EVERY CASE, TAKE PRECEDENCE OVER QUANTITY.

— COAST SPAS INC.

SPA QUICK REFERENCE GUIDE

	TRADITIONAL SPAS			CURVE SPAS		CASCADE SPAS	
	CLASSIC SERIES	ELITE SERIES	LUXURY SERIES	ELITE SERIES	LUXURY SERIES	ELITE SERIES	LUXURY SERIES
OMEGA		56 JETS					
ALPHA		56 JETS					
ELEMENT	50 JETS	56 JETS	56 JETS				
ZENITH	50 JETS	56 JETS	56 JETS				
FREEDOM	50 JETS	56 JETS	56 or 65 JETS				
APEX	50 JETS	56 JETS	56 or 65 JETS				
VANTAGE CURVE				56 JETS	56 JETS		
ZENITH CURVE				56 JETS	56 JETS		
JOURNEY CURVE				56 JETS	56 or 65 JETS		
RADIANCE CURVE				56 JETS	56 or 65 JETS		
RADIANCE CURVE LOUNGE				56 JETS	56 or 65 JETS		
MIRAGE CURVE				56 JETS	82 JETS		
CASCADE II						47 JETS	61 JETS
PHANTOM						47 JETS	61 JETS
HORIZON						47 JETS	61 JETS
	CLASSIC SERIES	ELITE SERIES	LUXURY SERIES	ELITE SERIES	LUXURY SERIES	ELITE SERIES	LUXURY SERIES
TOPSIDE CONTROLS							
FILTRATION SYSTEM	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic	175 sq ft Hydro Cyclonic
JET STYLE							
CABINET STYLE	Base	Premium	Premium	Premium	Premium	Premium	Premium
PUMP CONFIGURATION	8 HP	10 HP	56 Jets: **14 HP** 65 Jets: **15 HP**	10 HP	56 Jets: **14 HP** 65 Jets: **15 HP** 82 Jets: **15 HP**	6.5 HP	11.5 HP

BUILD YOUR **PERFECT SPA**

Go online today to build your own Coast Spas hot tub. Select your model, choose colors and add accessories. You can review detailed information on every standard/optional feature available, view larger images and even video.

BUILD YOUR PERFECT SPA TODAY AT:

WWW.COASTSPAS.COM

For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

COAST SPAS® MANUFACTURING INC.,
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YOUR AUTHORIZED COAST SPAS DEALER

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© Coast Spas Manufacturing Inc. All rights reserved. Coast Spas®, World's Best Built Spas®, Built to Last®, Where Stress is Water Soluble®, Water Diversion Blade®, THE END of the day®, Crystal Clear Purification Chamber®, EcoClean®, Cyclonic Filtration System®, SOUNDWAVES™, Extreme®, Wellness Spa®, The BOSS®, ISPA®, Coast Connect®, Northwind Hot Tubs® and Northwind® are the registered trademarks of Coast Spas® Manufacturing Inc. All other brands, product names, company names, trademarks, trade names and service marks used are the property of their respective owners. Due to our continuous improvement programs, Coast Spas may make product modifications and enhancements. Specifications may change without notice. International products may be configured differently to meet local electrical requirements. Dimensions are approximate. Product pictured may include options beyond standard equipment. Check with your local dealer for the most current product specifications.